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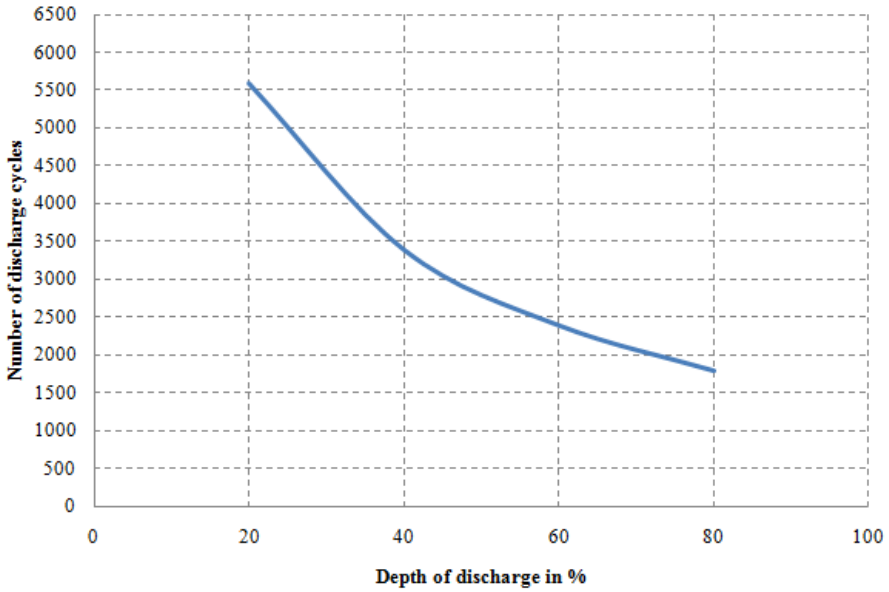
BATTERY CYCLIC PERFORMANCE CALCULATION AND ESTIMATION

1. Ideal Cyclic Performance

1.1 REX Series Cyclic Test Result



Graph 1, Cycle life vs. DOD of REX Series with Ideal Charge Model

Table 1, data of cycle number

	Depth of Discharge/DOD			
	20%	40%	60%	80%
Cycle life	5600	3400	2400	1800

1.2 Discharge & Charge Scenario (80%DOD)

1) Cycle method: Discharge with $2I_{10}$ for 4 hours (80% DOD), charge with $2I_{10}$ for 3.5hour + I_{10} for 0.5hour + $0.25I_{10}$ for 3.5hour. This is one cycle.
2) Residue Capacity determination: The batteries are discharged at 10 hour rate after every 50 cycles to test battery capacity. When residue capacity of 10 hour rate capacity is lower than 80%, test is ended.
After discharge at 10 hour rate after every 50cycles, the charge method is: charge 80% of discharged capacity with current of $2I_{10}$ + charge 20% with current of I_{10} + charge 20% with current of $0.4I_{10}$ (i.e. charge 120% of discharged capacity)
3) Temperature: 25℃

1.3 Advantage of Upper Constant Current Charge Model

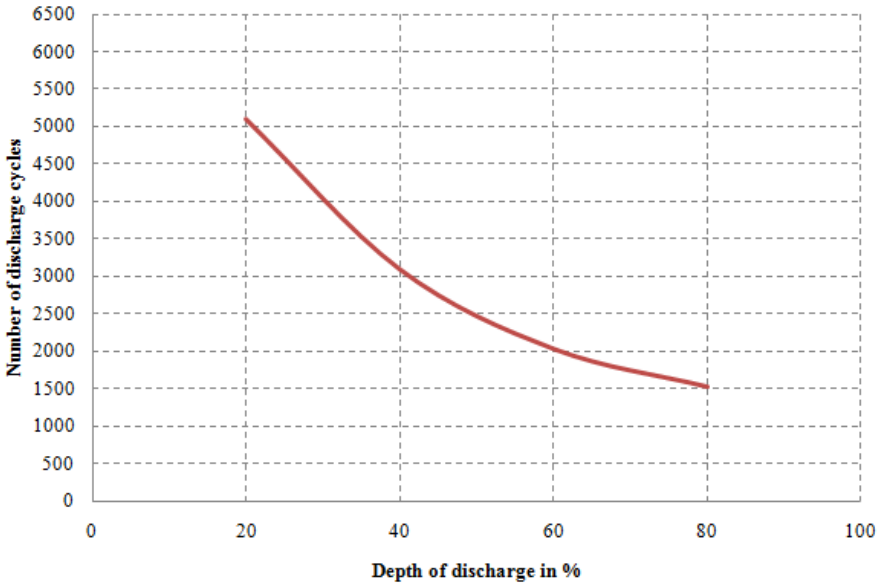
Battery can be completely recharged within 8 hours.
The end charge voltage will be higher than 2.6Vpc, which is good for active material exchange.

1.4 Disadvantage of Upper Constant Current Charge Model

It has risk of battery malfunction without voltage limited.
It isn't easy to manage charging in practice.

2. Practicable Ideal Cyclic Performance

2.1 REX Series Cyclic Test Result



Graph 1, Cycle life vs. DOD of REX Series with Practicable Charge Model

Table 2, data of cycle number

	Depth of Discharge/DOD			
	20%	40%	60%	80%
Cycle life	5100	3100	2040	1530

2.2 Discharge & Charge Scenario (80%DOD)

1) Cycle method: Discharge with I_{10} for 8 hours (80% DOD), charge with constant voltage of 2.25Vpc and limited current of I_{10} for 24 hours. This is one cycle.
2) Battery failure determination: When the end voltage of daily discharge is lower than 1.80Vpc, test is ended.
3) Temperature: 25℃

2.3 Advantage of Upper Constant Current Charge Model

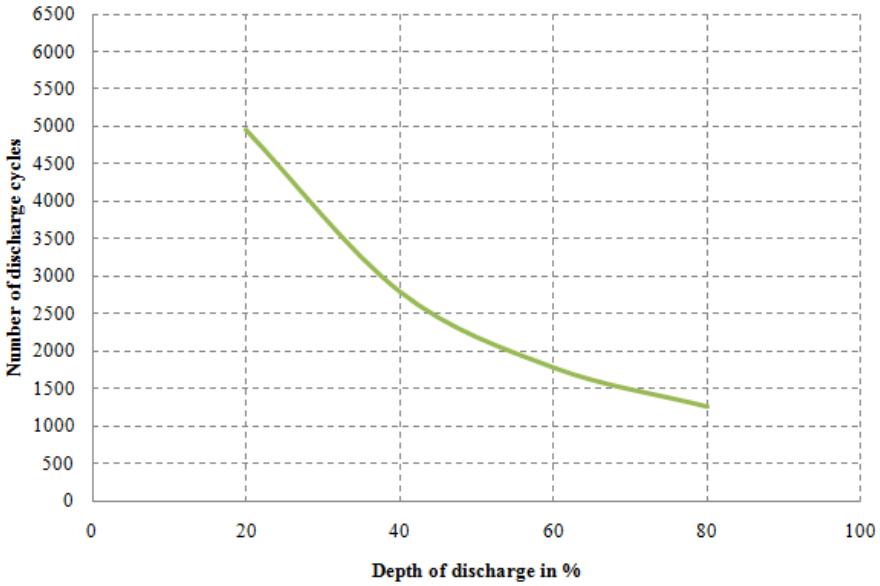
It is easy to manage charging in practice.
There is less battery malfunction risk because of charge voltage limited.

2.4 Disadvantage of Upper Constant Current Charge Model

Need long period charging of 24 hours to get battery completely recharged.
Have more chance for secondary reaction.

3. Practicable Daily Cyclic Performance

3.1 REX Series Cyclic Test Result



Graph 3, Cycle life vs. DOD of REX Series with Daily Cyclic Scenario

Table 3, data of cycle number

	Depth of Discharge/DOD			
	20%	40%	60%	80%
Cycle life	4950	2800	1790	1250

3.2 Discharge & Charge Scenario (80%DOD)

1) Cycle method: Discharge model is customizable, total discharge capacity is 80% DOD, charge with certain constant voltage and limited charge current which are recommended by manufacturer based on customer's discharge model, but charge time shall be 10 hours at least. This is one cycle.

2) Battery failure determination: When the end voltage of daily discharge is lower than 1.80Vpc, battery is failed.

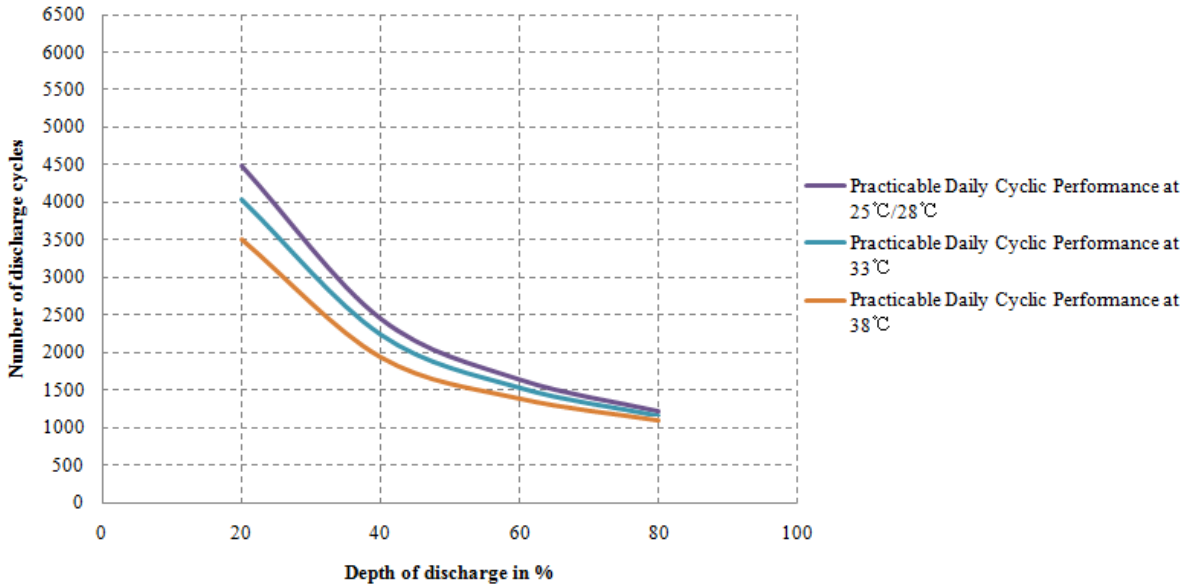
3) Temperature: 25℃

3.3 Upper Battery Cycle Life is Common Data

For practical daily cycle life, total charge & discharge time is constant of 24 hours. Different charge & discharge scenario will affect battery cycle life.

4. Practicable Daily Cyclic Performance vs. Ambient Temperature

4.1 REX Series Cyclic Test Result



Graph 4, Cycle life vs. DOD of REX Series with Daily Cyclic Scenario at Different Temperature

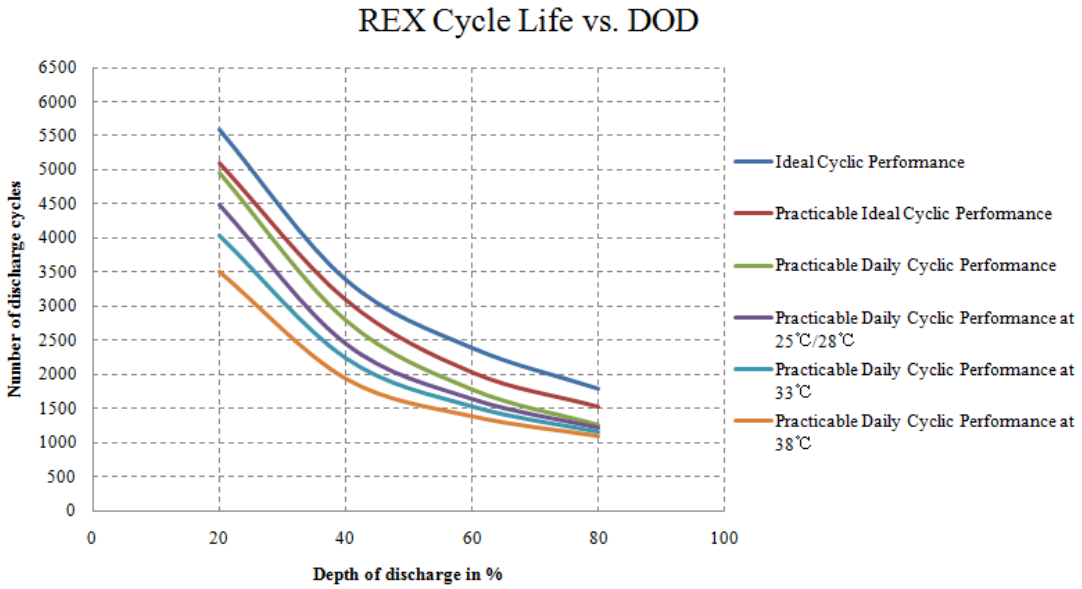
Table 4, data of cycle number

Cycle life	Depth of Discharge/DOD			
	20%	40%	60%	80%
25 °C/28 °C	4480	2450	1640	1200
33 °C	4050	2250	1540	1150
38 °C	3500	1940	1390	1100

4.2 Affect of Ambient Temperature

VRLA is an electrochemical battery, absolutely will be affected by ambient temperature. High temperature harm to cyclic application is not so terrible as to floating application. High temperature accelerates battery secondary reaction to shorten battery cycle life.

5. Comparison of Cyclic Performance at different conditions



Graph 5, Comparison of Cycle life vs. DOD of REX Series with Different Conditions